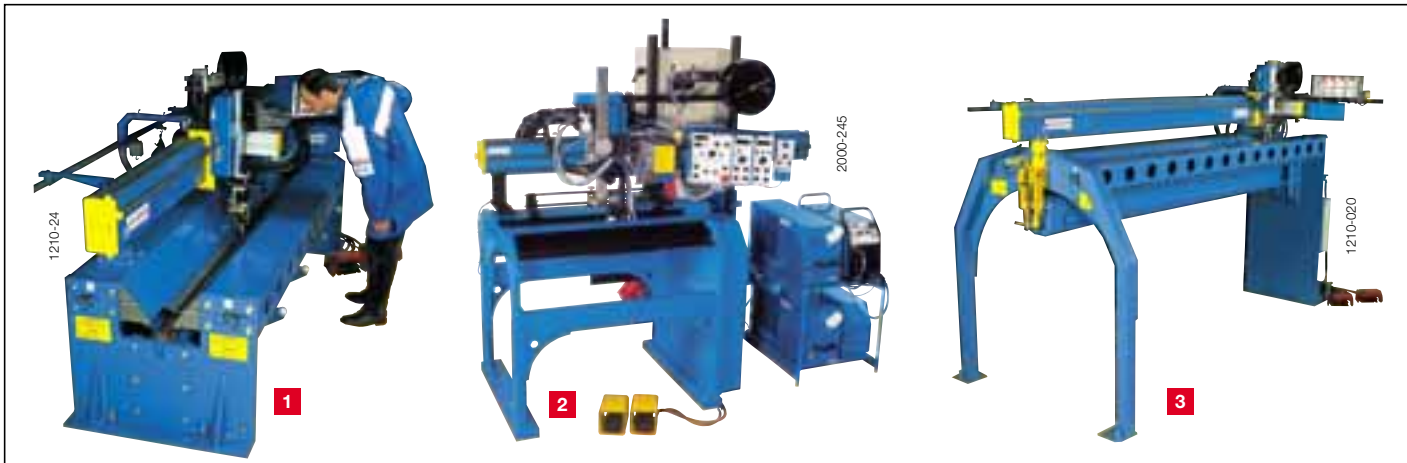


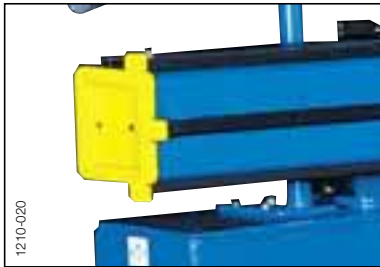
Seamers



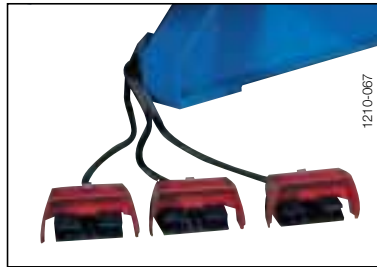
Air Liquide Welding offer a range of seam welding benches specifically designed for horizontal or vertical welding, supporting flat or cylindrical (round or square section) workpieces with a wide range of dimensions.



Extension boom for welding equipment. May be customised to suit any process.



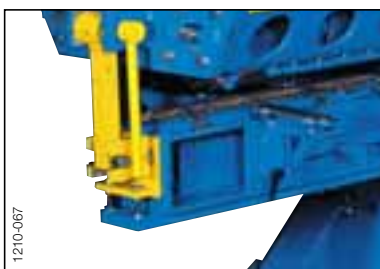
Operating pedals used to open or close the clamps.



Various weld pool backing bars are available to suit the processes being used, including gas backing and cooling options.



Clamp separation may be quickly adjusted by moving the two upper beams against the graduated strips.



The rear of the seam welding benches is open to allow removal of the welding head for maintenance or welding off the bed.

A number of independent clamps (in stainless steel only) apply a powerful grip to ensure extremely accurate location of the sheet.



Optional extras

For all seamers types.

Sheet support for butt welds.

Lifting the sheet please ask for details.



1210-016



4



5

1210-067

Plan	Designation	Cat. No.	Workpiece specifications							
			Nominal length (mm)	Maximum weldable length (mm)	External welding (mm)		Internal welding (mm)	Thickness (mm)		
					Ø mini	Ø maxi	Ø mini	without tacking	with tacking	
1	PLAN 22	9123-0292	2 000	2 250	-	-	-	1 to 5	1 to 8	
	PLAN 32	9123-0392	3 000	3 250	-	-	-	1 to 5	1 to 8	
	PLAN 42	9123-0492	4 000	4 250	-	-	-	1 to 5	1 to 8	
	PLAN 52	9123-0592	5 000	5 250	-	-	-	1 to 5	1 to 8	
	PLAN 62	9123-0692	6 000	6 250	-	-	-	1 to 5	1 to 8	
2	Finexter	FINEXTER 10 V 07	9123-3910	1 000	1 050	80	700	-	0,6 to 3	0,6 to 3
3	EXTER 06 V 10	9123-1092	500	650	180***	1 000**	-	0,8 to 4	0,8 to 8	
	EXTER 12 V 10	9123-1192	1 000	1 250	210***	1 000**	-	0,8 to 5	0,8 to 8	
	EXTER 17 V 10	9123-1292	1 500	1 750	220***	1 000**	-	0,8 to 5	0,8 to 8	
	EXTER 22 V 10	9123-1392	2 000	2 250	270***	1 000	-	1 to 5	1 to 8	
	EXTER 22 V 15	9123-1692	2 000	2 250	270***	1 500	-	1 to 5	1 to 8	
	EXTER 32 V 10	9123-1492	3 000	3 250	320***	1 000	-	1 to 5	1 to 8	
	EXTER 32 V 15	9123-1792	3 000	3 250	320***	1 500	-	1 to 5	1 to 8	
	EXTER 42 V 10	9123-1592	4 000	4 250	460***	1 000	-	1 to 5	1 to 8	
	EXTER 42 V 15	9123-1892	4 000	4 250	460***	1 500	-	1 to 5	1 to 8	
4	INTER 22	9123-2092	2 000	2 250	-	-	Consult us	1 to 5	1 to 10	
	INTER 32	9123-2192	3 000	3 250	-	-		1 to 5	1 to 10	
	INTER 42	9123-2292	4 000	4 250	-	-		1 to 5	1 to 10	
	INTER 52	9123-2392	5 000	5 250	-	-		1 to 5	1 to 10	
	INTER 62	9123-2492	6 000	6 250	-	-		1 to 5	1 to 10	
	INTER 72	9123-2592	7 000	7 250	-	-		1 to 5	1 to 10	
5	EXINTER 32	9123-3192	3 000	3 250	380	1 250*	1 250*	1 to 5	1 to 10	
	EXINTER 42	9123-3292	4 000	4 250	480	1 300*	1 300*	1 to 5	1 to 10	
	EXINTER 52	9123-3392	5 000	5 250	580	1 400*	1 400*	1 to 5	1 to 10	
	EXINTER 62	9123-3492	6 000	6 250	600	1 400*	1 400*	1 to 5	1 to 10	

* In bi cathode Plasma + TIG, minimum internal admissible diameter increase with 100 mm as the maximum external admissible diameter and the maximum weldable length decreases with 200 mm.
 ** To obtain a seamer type Exter V15 (Ø maximum = 1500 mm) add the heightner n° 9123-1071 with a length of 500 mm.

*** For all internal diameter, consult us.

Additional material for TIG or PLASMA : Reverse gas equipment Cat. No. 9123-0241